

MODEL No.

**PB-15N**

Thin steel conduit (A) : A15 (5/8) - A75 (3)

Thick steel conduit (B) : B16 (1/2) - B104 (4)

Gas pipe (SGP) : SGP15 (1/2) - SGP100 (4)

**SPECIFICATIONS**

Oil volume required : 595 cc

Output force : 162 kN

Ram stroke : 250mm

**SIZE**

900 (W) mm

**WEIGHT**23 kg : W/O PIVOT SHOES and  
BENDER SHOE**ACCESSORIES**Frame, Cylinder,  
Pivot shoes (2 pieces),  
Angle gauge

PB-15N



Example of bending shoes

**FEATURES**

The PB-15N was designed to bend various sizes and various thickness of steel pipes without wrinkles.

An aluminum alloy frame makes this bender lighter so that it can be easily carried to the job site.

Bending shoes are designed to bend JIS standardized conduit pipe and gas pipe listed in right chart. If the pipe outer diameter being bent is equivalent to the one from the chart, the shoe can be used for the application.

**REMARKS**

Hydraulic pump & Bending shoes are sold separately

Bending Shoe

Thin conduit (A)

Thick conduit (B)

Gas pipe (SGP)

Size	Pipe dia	Size	Pipe dia
A15	15.9	B70	75.2
A19	19.1	B82	87.9
A25	25.4	B92	100.7
A31	31.8	B104	113.4
A39	38.1	SGP-15	21.7
A51	50.8	SGP-20	27.2
A63	63.5	SGP-25	34.0
A75	76.2	SGP-32	42.7
B16	21.0	SGP-40	48.6
B22	26.5	SGP-50	60.5
B28	33.3	SGP-65	76.3
B36	41.9	SGP-80	89.1
B42	47.8	SGP-90	101.6
B54	59.6	SGP-100	114.3